



AEROSPACE / INDUSTRIAL  
BIOPHARMACEUTICAL  
BIOTECHNOLOGY  
MEDICAL DEVICE  
PHARMACEUTICAL

# AIRBONE PARTICULATE

ISO/TC209 14644-1

# CLEANLINESS LEVELS



## AIRBONE PARTICULATE ISO/TC209 14644-1 CLEANLINESS LEVELS

### AIRBONE PARTICULATE CLEANLINESS LEVELS ISO/TC209 14644-1

CLASS	NUMBER OF PARTICULATES PER CUBIC METER BY MICROMETER (MICRON) SIZE					
	0.1 $\mu\text{m}$	0.2 $\mu\text{m}$	0.3 $\mu\text{m}$	0.5 $\mu\text{m}$	1 $\mu\text{m}$	5 $\mu\text{m}$
ISO 1	10	2				
ISO 2	100	24	10	4		
ISO 3	1000	237	102	35	8	
ISO 4	10,000	2,370	1,020	352	83	
ISO 5	100,000	23,700	10,200	3,520	832	29
ISO 6	1,000,000	237,000	102,000	35,200	8,320	293
ISO 7				352,000	83,200	2,930
ISO 8				3,520,000	832,000	29,300
ISO 9				35,200,000	8,320,000	293,000

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# Contact information

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APPS INC.

[appsindustrial.com](http://appsindustrial.com)

+1 (818) 930 0779

[Toll free]: +1 818-5743-345

[contact@appsindustrial.com](mailto:contact@appsindustrial.com)

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